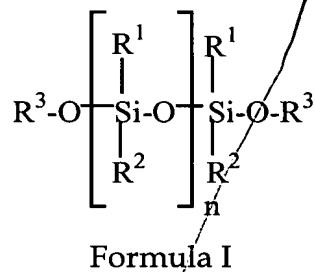


What is claimed is:

1. A composition comprising:
 - (a) from about 15% to about 50%, by weight of the total composition, of a silicone polymer;
 - (b) from about 5% to about 30% by weight of the total composition of a reinforcing filler;
 - (c) from about 20% to about 70% by weight of the total composition of an anti-tracking agent and a flame retardant;
 - (d) from about 0.01% to about 1% by weight of the total composition of a coupling agent;
 - (e) from about 0.1% to about 5% by weight of the total composition of a curing agent;
 - (f) up to about 20% by weight of the total composition of an extending filler; and
 - (g) from about 0.1% to about 5% by weight of the total composition of at least one processing fluid.
2. A composition of claim 1 wherein:
 - (a) the silicone polymer comprises from about 25% to about 40%;
 - (b) the reinforcing filler comprises from about 8% to about 20%; and
 - (c) the anti-tracking and the flame retardant comprises from about 25% to about 60%.

3. A composition of claim 2 wherein the silicone polymer is represented by recurring units of Formula I



wherein:

R¹ independently at each occurrence represents C₁₋₄ alkyl, or C₂₋₄ alkylene;

R² independently at each occurrence represents C₁₋₄ alkyl, C_{1-C₄} haloalkyl, or C₂₋₄ alkylene;

R³ independently at each occurrence represents H, C₁₋₁₀ alkyl, C₂₋₄ alkylene, C₄₋₆ cycloalkyl, C_{1-C₄} haloalkyl, OH; and

n represents an integer from 1,000 to 20,000

4. A composition of claim 3 wherein

R¹ independently at each occurrence represents, CH₃ or CH=CH₂;

R² independently at each occurrence represents CH₃, CH₂CH₂CF₃, or CH=CH₂;

R³ at each occurrence represents CH₃, CH=CH₂, OH, or CH₂CH₂CF₃; and

n represents an integer from about 4,000 to about 10,000.

5. A composition of claim 3 wherein the vinyl content of the silicone polymer ranges from about 0.05% to about 0.5 % by weight of the silicone polymer.

6. A composition of claim 5 wherein the reinforcing filler is fumed silica, precipitated silica, or carbon black having a surface area of from about 50 to about 400 m²/g.

7. A composition of claim 5 wherein the coupling agent is vinyltriethoxysilane (VTES), or vinyltrimethoxysilane, methacrylpropyltrimethoxy silane.

8. A composition of claim 5 wherein the curing agent is a peroxide based curing agent.

9. A composition of claim 8 wherein the curing agent is a diacylperoxide, ketone peroxide, and dialkyl peroxide.

10. A composition of claim 5 wherein the extending filler is ground quartz, calcium carbonate, magnesium silicate, or magnesium aluminum silicate.

11. A process of claim 5 wherein the processing fluid is a methyl or hydroxy terminated polydimethylsiloxane.

12. A composition of claim 5 further comprising a mold release agent, a coloring agent, or a heat resistive agent.

13. A composition of claim 12 wherein the mold release agent is a silicone fluid, magnesium, aluminum, or cerium stearate.

14. A composition of claim 13 wherein the heat resistive agent is a cerium octoate, cerium hydroxide, magnesium oxide, cerium oxide, or magnesium hydroxide.

15. A composition of claim 1 wherein upon heat curing the composition, the heat cured composition comprises a high voltage insulating composition.

16. A process for making a high voltage insulating composition, the process comprising heat curing the composition of claim 1.